

SPONGE & IRON PVT. LTD. (MEGA DVN.)

HEAD OFFICE: NEAR VISHWANATH NURSING HOME BAJRANG CHOWK, AT-BARMASIA, DIST/PO.: GIRIDIH-815301 PHONE: 06532-250597 E-mail: balmukundsponge@gmail.comWebsite: www.balmukund.comCIN: U27310WB1999PTC266185

29th November, 2023

The Zonal Officer,

Ministry of Environment, Forests and Climate Change,

Eastern Central Zone,

Bunglow No. A-2, Mecon Colony, Shyamli,

Ranchi-834 002

Sub: EC compliance report for the period from April, 2023 to September, 2023 of conditions as laid down in Environmental Clearance issued by Ministry of Environment and Forest (MoEF), Govt. of India

Sir,

With reference to the subject above, we are submitting our compliance of the conditions of Environment Clearance granted to us by the Ministry of Environment & Forest, Govt. of India to our Pig Iron Plant (of capacity-39000 TPA) vide letter No.J-11011/870/2008-IA II (I) dt.28<sup>th</sup> July, 2010 for compliance period from 01<sup>st</sup> April, 2023 to 30<sup>th</sup> September, 2023 as follows.

### A) Specific Conditions:

SI. No.	Conditions	Compliance
i.	To control the emission, the emissions from the Mini Blast Furnace, Gas Cleaning Plant comprising dust catchers and ventury scrubbers shall be installed to control the emissions within the prescribed standards.	monitoring system. Online monitoring system has also been
ii.	The National Ambient Air Quality Standards issued by the Ministry vide G.S.R.No.826(E) dated 16 <sup>th</sup> November, 2009 should be followed.	The National Ambient Air Quality Standards issued by the Ministry vide GSR No.826 (E) dated 16 <sup>th</sup> November, 2009 is being followed. Air quality monitoring within the premises has been improved by installing Online PM monitoring system with 24x7 days connectivity to SPCB and CPCB servers. Monitoring of Ambient Air Quality parameters such as RSPM, SO <sub>2</sub> , CO & NO <sub>x</sub> have also been carried out during the operational period by above said NABL laboratory.



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SI. No.	Conditions	Compliance		
		AAQ Monitoring Report for operational period are enclosed.		
iii.	Secondary fugitive emissions from all the sources shall be controlled within the latest permissible limits issued by the Ministry vide G.S.R. 414(E) dated 30 <sup>th</sup> May, 2008 and regularly monitored Guidelines/Code of Practice issued by the CPCB shall be followed.	Secondary fugitive emission from all sources are controlled by providing following arrangements to maintain the permissible limits as issued by the Ministry vide GSR 414(E) dated 30 <sup>th</sup> May, 2008, monitored regularly as per guidelines/Code of Practice issued by the CPCB:  Concrete roads have been constructed all along the premises. Dust on roads and loading/unloading area is regularly cleaned/removed.  Raw materials are kept separately under shed.  Dust generation at transfer points has been controlled by providing fixed and manual water sprinklers.  Dry fog dust suppression systems have been installed at storage shed of raw materials and wherever required. Fixed type water sprinklers all along the roads have been provided.  Fugitive dust Monitoring Reports including work zone for operational period are enclosed.		
iv.	Vehicular pollution due to transportation of raw material and finished products shall be controlled. Proper arrangements shall also be made to control dust emissions during loading and unloading of the raw material and finished product. Efforts shall also be made to reduce impact of the transportation of the raw materials and end products on the surrounding environment including agricultural land. All the raw materials including fly ash shall be transported in the closed containers only and shall not be overloaded. Vehicular emissions shall be regularly monitored and records kept.	Proper arrangements to control Vehicular pollution due to transportation, loading/unloading of raw material and finished/end product have been made by providing following arrangements:  Dry fog systems have been installed to maintain the fugitive emission to keep within the limit at minimal level.  Fly ash is not generated / required for manufacturing of Pig Iron.  Tightly covered vehicles (solving purpose of container) are used for raw material transportation and transportation of finished products.  PUC bearing vehicles only are being allowed to enter into premises.  Regular water spraying done inside the unit as well as at unloading and loading points of raw material and finished goods. Regular manual water spraying is also done on approach road of factory premises.  Slag generated from the unit is carried/transported safely in covered vehicle without effecting surroundings.		



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-3- CIN: U27310WB1999PTC266185

SI. No.	Conditions	Compliance		
		Fugitive emission from vehicular movement monitored by installed online PM monitoring system.  Monitoring report of Fugitive Emission for the compliance operational period enclosed.		
٧.	Permission for drawl of 10 m/hr of water shall be obtained from the Central Ground Water Board/Central Ground Water Authority whichever may be applicable in this case.	Permission from CGWA for drawl of water has been		
vi. Efforts shall be made to make use of rain water harvested. If needed, capacity of the reservoir should be enhanced to meet the maximum water requirement. Only balance water requirement shall be met from other sources.  Rain water harvesting as per conconstructed. Rain water is proper reservoirs having sufficient capacity water. Maximum water is stored in the used for dust suppression and great ment during lean season. Balance water from ground water source. Roth harvesting systems are provided collected is recharged properly the ground water table. Required Piezom		Rain water harvesting as per condition has been constructed. Rain water is properly harvested in reservoirs having sufficient capacity to store rain water. Maximum water is stored in the reservoir and used for dust suppression and greenbelt development during lean season. Balance water requirement is met from ground water source. Roof top rain water harvesting systems are provided and water so collected is recharged properly to maintain the ground water table. Required Piezometers have been installed.		
vii. 'Zero' effluent discharge should be strictly followed and no wastewater shall be discharged outside the premises. 'Zero and premises.'		'Zero' effluent discharge has strictly been adopted and no wastewater is discharged outside the factory premises. Water is used only for cooling of hot products and is kept in closed circuit. Domestic waste water is stored in settling tank and treated by soak pit. Treated domestic waste water so obtained is reused in dust suppression and greenbelt development.		
viii.				
ix.	ix. All the blast furnace (BF) slag shall be granulated and provided to cement manufacturers for further utilization. Accretions shall also be properly utilized.  All the blast furnace is cement manufacturers on demand. During year of FY: 2023-24, the unit has ger 7678.010 MT and sold 7534.020 MT of pig sla			
X.	Proper utilization of fly ash shall be ensured as per Fly Ash Notification, 1999 and subsequent amendment in 2003 and 2010. All the fly ash shall be provided to cement and brick manufacturers for further utilization and 'Memorandum of Understanding' shall be submitted to the Ministry's Regional Office at Bhubaneswar.	No fly ash or bottom ash is generated during manufacturing of Pig Iron.		



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		CIN: U27310WB1999PTC266185
SI. No.	Conditions	Compliance
xi.	All the recommendations made in the Charter on Corporate Responsibility for Environment Protection (CREP) for Steel Plants should be implemented.	Recommendations made in the Charter on Corporate Responsibility for Environment Protection (CREP) for the Steel Plants is implemented and submit point-wise compliance for operational period as follow:  CREP conditions & compliance:  1. Coke Oven Plant: We do not have coke oven plant in the premises.  2. Pig Iron Plant: To minimize fugitive emission we have concreted shop floor, RM & Finished goods shed, also installed Dust catcher, bag filter, dry fog systems, fixed type water sprinklers. Besides, manual water sprinkling (by water Tankers) is also done on the floor of the work-shop and approach roads of transportation. Fixed type water sprinklers along the constructed concrete roads have been provided. Roads are kept clean and wet.  3. Direct Inject of reducing agents: Our plant i.e. Blast Furnace is already based on technology of direct inject of reducing agents.  4. Solid Waste/Hazardous Waste Management: 100% generated BF granulated Slag is sold to the cement manufacturers on demand. Need not to study the possibility of slag transportation back into abandoned mines to fill the cavities. We do not generate tar sludge/ETP sludge. No hazardous waste is generated from this end. Hazardous waste in form of burnt mobil oil received from DG Set is used in smoothening of machineries.  5. Water Conservation / Water Pollution: Rain water is harvested to meet out the water requirement during lean season. Roof top rain water is recharged to ground to maintain the ground water table. Water consumption is in cooling of hot product (Pig Iron) during operational period only. Cooling water is recycled and kept in closed circuit. Domestic waste water is treated by septic tank followed by soak-pit and reused in dust suppression and greenbelt development. Ground water consumption is less than the prescribed standard for the steel plant. No water pollution exists in our plant. We strictly maintain 'Zero Discharge' norm.  6. Installation of Continuous Stack Monitoring System: We have installed continuous online stack monitoring sy



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6:		E-mail: balmukundsponge@gmail.com
SI. No.	Conditions	Website: w@omphiamcekund.com CIN: U27310WB1999PTC266185
		meter (installed separately for GCP) reading is taken day to day and record maintained.
xii.	All the commitments made to the public during Public Hearing/Consultation meeting held on 10 <sup>th</sup> January, 2010 shall be satisfactorily implemented and a separate budget for implementing the same should be allocated and information submitted to Ministry's Regional Office at Bhubaneswar.	All the commitments made to the public during the Public Hearing/Public Consultation meeting held on 10 <sup>th</sup> January, 2010 has been complied. Greenbelt has been developed to control emission. For fugitive emission control, fixed type water sprinklers are installed on concrete roads. Dry fog systems, wherever required have also been installed.
xiii.	At least 5% of the total cost of the project should be earmarked towards corporate social responsibility and item-wise details along-with time-bound action plan should be prepared and submitted to the Ministry's Regional Office at Bhubaneswar. Implementation of such program shall be ensured accordingly in a time bound manner.	As per time bound action plan we incurred total Rs.94.38 Lac and completed the CSR liability for this unit. Detail has been submitted earlier vide our previous compliance. Total expenditure towards CSR activities is now over.
xiv.	Risk and Disaster Management Plan along- with the mitigation measures shall be prepared and a copy submitted to the Ministry's Regional Office at Bhubaneswar, SPCB, CPCB within 3 months of issues of environment clearance letter.	Copy of On-Site Emergency Plan which consists Risk Disaster and Safety Audit Management Plan approved by the Chief Factory Inspector, Jharkhand has been submitted previously.
XV.	The company shall provide housing for construction labour within the site with all necessary infrastructure and facilities such as fuel for cooking, mobile toilets, mobile STP, safe drinking water, medical health care crèche, etc. The housing may be in the form of temporary structures to be removed after the completion of the project.	Complied. The unit is operational since Nov., 2010.  All infrastructures and facilities are provided to our existing workers.

### B) General Conditions:

SI. No.	Conditions	Compliance	
i.	The project authorities must strictly adhere to the stipulations made by the Jharkhand State Pollution Control Board and the State Government.	12633413/2022/845 dated 15.06.2022 by JSPCB is	
ii.	No further expansion or modifications in the plant shall be carried out without approval of the Ministry of Environment and Forests.	We have obtained 'No Increase in Pollution Load' Certificate dt.13.03.2023 from Environmental Auditor M/s. Vardan Environet, Gurgaon & verified by JSPCB for increasing installed production capacity of our MBF Plant from 39000 TPA to 67000 TPA by change in raw material mix	



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SI.	Conditions	E-mail: balmukundspenge@gmail.com Website: www.balmukund.com
No.	N 4 4 4 4 4	CIN: U27310WB1999PTC266185
		and process optimization, copy of the said
		certificate and Verification Letter No.B-2437
		dt.20.10.2023 are enclosed. We are filing
		application for grant of Consent to Establish
		shortly.
iii.	The gaseous emissions from various process units shall conform to the load/mass based standards notified by this Ministry on 19th May, 1993 and standards prescribed from time to time. The State Board may specify more stringent standards for the relevant parameters keeping in view the nature of the industry and its size and location.	The gaseous emissions conforms as per standards notified by this Ministry. Online stack dust concentration (PM), CO, NO <sub>X</sub> monitoring system, SO <sub>2</sub> Analyzer & Water Flow Meter with Camera with 24x7 days connectivity to JSPCB and CPCB server have been installed. Offline AAQ parameters (12) are being monitored by NABL accredited laboratory, namely M/s. Kalyani Laboratories Pvt. Ltd., Bhubaneswar. Monitoring Reports for the compliance operational period are enclosed.
iv.	At least four ambient air quality monitoring stations should be established in the downward direction as well as where maximum ground level concentration of PM <sub>10</sub> , SO <sub>2</sub> and NO <sub>X</sub> are anticipated in consultation with the SPCB. Data on ambient air quality and stack emission shall be regularly submitted to the Ministry including its Regional Office at Bhubaneswar and the SPCB/CPCB once in six months.	As per guidance of JSPCB/MoEF, Ambient Air Quality Monitoring at four points and stack emission monitoring by NABL Laboratory is being done regularly. Monitoring report to the Ministry Regional Office including SPCB/CPCB is being submitted. AAQ Monitoring Reports for the compliance operational period are enclosed herewith also with a copy to SPCB/CPCB.
V.	Industrial waste water shall be properly collected, treated so as to conform to the standards prescribed under GSR 422 (E) dated 19 <sup>th</sup> May, 1993 and 31 <sup>st</sup> December, 1993 or as amended from time to time. The treated wastewater shall be utilized for plantation purpose.	Our MBF plant is a dry processed except water use for cooling of hot pig iron, furnace and slag. The cooling water is kept in a closed circuit and reused for the same. No industrial waste water generated and discharged outside premises. We strictly maintain 'Zero Discharge' norm of water pollution control.
vi.	The overall noise levels in and around the plant area shall be kept well within the standards (85 dBA) by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels should conform to the standards prescribed under EPA Rules, 1989 viz. 75 dBA (day time) and 70 dBA (night time).	We have provided noise level control system at all noise generation sources to keep the noise level within the prescribed limit. Noise monitoring report is submitted regularly. NL Monitoring Report for the compliance operational period are enclosed. Results are within prescribed limit.
vii.	Occupational health surveillance of the workers shall be done on a regular basis and records maintained as per the Factories Act.	Occupational health surveillance of the workers is done by arranging medical camp on six monthly basis and records maintained as per Factory Act.
viii.	The Company shall develop surface water harvesting structures to harvest the rain water for utilization in the lean season besides	Surface rain water harvesting is done. A chain of drain including reservoir of adequate capacity has been provided. Rain water so collected is used in



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7- Website: www.balmukund.com

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SI. No.	Conditions	CIN: U27310WB1999PTC266185 Compliance
	recharging the ground water table.	greenbelt development and dust suppression. Roof top rain water harvesting for recharging the ground water is implemented to maintain ground water table.
ix.	The project proponent shall also comply with all the environmental protection measures and safeguards recommended in EIA/EMP report. Further, the Company must undertake socioeconomic development activities in the surrounding villages like community development programs, educational programs, drinking water supply and health care, etc.	Please refer Specific Condition (xiii). We comply all environmental protection measures and safeguards as per EIA/EMP report and also providing jobs to local people resulting socio-economic development including community and educational development in surrounding villages, providing drinking water supply and health care, etc.
X.	Requisite amount shall be earmarked towards capital cost and recurring cost/annum for environment pollution control measures to implement the conditions stipulated by the Ministry of Environment and Forests as well as the State Government. An implementation schedule for implementing all the conditions stipulated herein shall be submitted to the Regional Office of the Ministry at Bhubaneswar. The funds so provided shall not be diverted for any other purpose.	We have already incurred earmarked amount Rs.151.00 Lakh (Fixed) and fulfilled the conditions. Annual recurring expenditure comprising environmental monitoring, Running cost of Pollution Control Equipment, Greenbelt maintenance, cleaning of approach road as fixed has been incurred as per requirement. Detail as <b>Annexure-1</b> is enclosed.
xi.	A copy of clearance letter shall be sent by the proponent to concerned Panchyat, Zila Parishad/Municipal Corporation, Urban Local Body and the local NGO, if any, from whom suggestions/ representations, if any, were received while processing the proposal. The clearance letter shall also be put on the web site of the company by the proponent.	Complied much earlier. EC copy is available on our website for other bodies and public.
xii.	The project proponent shall upload the status of compliance of the stipulated environment	We are uploading status of compliance of Environmental Clearance conditions along-with all monitoring data issued by NABL laboratory on Company's website and also submitting to your goodself Test Reports for the compliance operational period are enclosed. The criteria pollutant levels namely; PM <sub>10</sub> , CO, SO <sub>2</sub> and NO <sub>X</sub> (ambient levels as well as stack emissions) is monitored online with connectivity to SPCB, CPCB servers and also displayed at our main gate in public domain.



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Website www.balmukund.com

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SI. No.	Conditions	: U27310W B1999PTC266185 Compliance		
xiii. The project proponent shall also submit six monthly reports on the status of the compliance of the stipulated environmental conditions including results of monitored data (both in hard copies as well as by e-mail) to the Regional Office of MoEF, the respective Zonal Office of CPCB and the SPCB. The Regional Office of this Ministry at Bhubaneswar/CPCB/SPCB shall monitor the stipulated conditions.		We submitted six monthly compliance reports regularly in the past. Status of the compliances for the compliance operational period including all monitored data (in hard copies) are being submitted to the Regional Office of MoEF & CC and the concerned CPCB / SPCB.		
xiv.	The environmental statement for each financial year ending 31st March in Form-V as is mandated to be submitted by the project proponent to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986 as amended subsequently, shall also be put on the website of the Company along-with the status of compliance of environmental conditions and shall also be sent to the respective Regional Office of the MoEF at Bhubaneswar by e-mail.	The environmental statement for financial year ending 31st March, 2023 submitted to the State Pollution Control Board on 10.05.2023 and also uploaded on the website of the Company. Copy submitted with previous compliance report for six months ending on 31st March, 2023.		
xv.	The project proponent shall inform the public that the project has been accorded environmental clearance by the Ministry and copies of the clearance letter are available with the SPCB and may also be seen at Website of the Ministry of Environment and Forests at http://envfor.nic.in. This shall be advertised within seven days from the date of issue of the clearance letter, at least in two local newspapers that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned and a copy of the same should be forwarded to the Regional Office at Bhubaneswar.	Complied much earlier.		
xvi.	Project authorities shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities and the date of commencing the land development work.	Already complied much earlier. It is a running unit from 14 <sup>th</sup> November, 2010. Financial closure of our unit is 12.11.2010.		

This is again to state here that we have installed all necessary pollution control equipment in our plant and online stack dust concentration (PM) monitoring system, CO, NO<sub>X</sub> monitoring system, SO<sub>2</sub>



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Website CIN: U27310WB1999PTC266185

Analyzer, Water Flow Meter with Camera and also online AAQ monitoring within the premises with 24x7 days connectivity to JSPCB and CPCB servers.

Further instruction/direction, if any, in this regard is highly solicited which will be complied at our end promptly.

Thanking you,

Yours faithfully,

For Balmukund Sponge & Iron Pvt. Ltd.

Authorized Signatory

Santorh Kumar

Encl: As above

CC: The Member Secretary, JSPCB, T.A. Division Bldg.(Ground Floor), HEC Complex, Dhurwa, Ranchi - 834004.

CC: The R.O., JSPCB, PTC Chowk, Hazaribagh (Jharkhand) - 825301

(Mega Divn)

CC: The Zonal Office, CPCB, Southern Conclave, Block 502, 5th and 6th Floors, 1582 Rajdanga Main Road, Kolkata - 700107

All for information.

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#### Annexure-1

Year	Recurring Expenditure for Environment Protection (MBF)	Amount Rs. In Lakh
2023-24 (April- September)	Environmental Monitoring	0.93
	Running Cost of Pollution Control Equipments	1.434
	Greenbelt Development	5.40
	Total:	7.764

For Balmukund Sponge & Iron Pvt. Ltd.

Santosh

(Mega Div.)

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Keimar

Authorized Signatory



#### To Whom So Ever It May Concern

We, Vardan Environet (NABET accredited EIA consultant) hereby certify that we have been engaged in carrying out assessment related to change in Pollution Load for Balmukund Sponge and Iron Pvt Ltd for their project entitled "Increase in production capacity of 65 m3 Mini Blast Furnace from 39000 TPA to 67000 TPA by using equipment & process optimization and change in raw material mix by Balmukund Sponge and Iron Private Limited located at village Manjhiladih, P.O. Gadisrirampur District Giridih, Jharkhand".

We have assessed and reviewed the information provided by Balmukund Sponge and Iron Private Limited for their existing operation and thorough study was undertaken to ascertain any changes in the existing operation and pollution load after the increasing the production capacity of Pig Iron in the existing Mini Blast Furnace.

Since the raw material mix proposed for enhancement of production quantity are of good quality (Low Ash content) than the existing raw materials. There is no additional technology involved in the manufacturing of Pig iron therefore, the existing air pollution control equipments are capable of handling pollution load after increase of pig iron production. However, the specific air pollution load will decrease when compared to air pollution load generated during production of Pig Iron from MBF, since the raw material used are of better quality with low ash content.

The wastewater generation is remains same when compared with data provided as per EC dated 28.07.2010 and hazardous waste generation shall be same as in the present conditions after the increase of pig iron production from MBF. The generation of solid waste will be managed by comprehensive Environmental Management Plan (EMP) to maximize the recycling and reuse of solid waste.

Hence, there will be 'No Increase in Pollution Load' due to the increase in production of Pig Iron from Mini Blast Furnace.

For VARDAN ENVIRONET

ANSHUL YADAV

Place: Gurgaon

Date: 13.03.2023

Approvate & Certifications

QCI-NABET Accredited EIA Consultant • MoEF&CC Recognized
 CGWA Accredited • ISO 9001

#### JHARKHAND STATE POLLUTION CONTROL BOARD



TOWNSHIP ADMINISTRATION BUILDING, HEC COMPLEX, DHURWA, RANCHI 834004 Telephone: 0651-2400850 (Fax)/ 2400851/2400852/2401847/2400979/240013

Ref. No .: - B-2437

Ranchi, Dated: - 20 10 2023

Verification Of Certificate On "No Increase In Pollution Load" In Accordance With MoEF&CC, Govt. Of India Notification No. S.O. 236 (E) Dated 16.01.2020 and Notification No. No. S.O. 980 (E), Dated 02.03.2021 Submitted By M/s Balmukund Sponge And Iron Private Limited, At Village Manjhiladih, P.O. Gadisrirampur District Giridih, Jharkhand To Increase In Production Capacity Of Existing 65 M3 Mini Blast Furnace From 39000 TPA To 67000 TPA By Using Equipment & Process Optimization And Change In Raw Material Mix.

- 1. Environmental Clearance (EC) issued by Ministry of Environment, Forests & Climate Change (MoEF& CC) vide MoEF&CC letter ref. no. F.No J-11011/870/2008-1A. II (I) dated 28.07.2010 for setting up to 65 m3 Mini Blast Furnace for production of 39000 TPA Pig Iron.
- 2. Consent to Operate (CTO) issued by the Board vide ref. no. JSPCB/HO/RNC/CTO-12633413/2022/845 dated 15.06.2022 production of 39000 TPA Pig Iron, 274068 TPA MS billet, 246926 TPA MS Coil/TMT bar, 94000 TPA Beneficiated Iron Ore, 47000 TPA Induction Slag Grinding valid up to 30.06.2025.
- 3. Industry submitted the proposal on the PARIVESH portal on 13.03.2023
- 4. The MoEF&CC, Government of India has amended the EIA notification 14th September. 2006 by notification vide S.O. 980 (E), dated 02.03.2021 which stipulates "Any increase in production capacity in respect of processing or production or manufacturing sectors (listed against item numbers 2,3, 4 and 5 in the Schedule to this notification) with or without any change in (i) raw material-mix or (ii) product-mix or (ii) quantities within products or (ii) number of products including new products falling in the same category or (iv) configuration of the plant or process or operations in existing area or in areas contiguous to the existing area (for which prior environmental clearance has been granted) shall be exempt from the requirement of Prior Environmental Clearance provided that there is no increase in pollution load (derived on the basis of such Prior Environmental Clearance)".
- - 5. The Project Proponent has received No Increase In Pollution Load Certificate from the third- party auditor (i.e M/s Vardhan Environet, Gurgaon) for the proposal.
  - 6. The proposal was discussed in the Technical cum Verification Committee meeting for issue of "No Increase of Pollution Load Certificate" held on 01.09.2023.

Considering the above the Committee recommended for issue of "No Increase of Pollution Load Certificate" to increase in production capacity of existing 65 m<sup>3</sup> Mini Blast Furnace from 39000 TPA to 67000 TPA by using equipment & process optimization and change in raw material mix with the overall production capacity shall remain the same as the existing level the following conditions:

- (i) The Proponent shall inform to the MoEF&CC, Govt. of India about verification of "No Increase of Pollution Load Certificate" Jharkhand to increase in production capacity of existing 65 m³ Mini Blast Furnace from 39000 TPA to 67000 TPA by using equipment & process optimization and change in raw material mix with the overall production capacity shall remain the same as the existing level and take additional pollution control measures, if any as advised by the MoEF&CC, Govt. Of India.
- (ii) The Proponent shall upload the "No Increase of Pollution Load Certificate" for the proposal on the online portal developed by MoEF&CC, Govt. of India for No Increase in Pollution Load Certificate and shall submit the copy of screenshot of the same along with the application for Consent to Establish for the proposal.
- (iii) The Proponent shall to increase in production capacity of existing 65 m³ Mini Blast Furnace from 39000 TPA to 67000 TPA by using equipment & process optimization and change in raw material mix with the overall production capacity shall remain the same as the existing level. Under no circumstances the Proponent shall install any other plant facilities and machines.
- (iv) The Proponent shall be allowed for trail run for 06 months for operation existing unit keeping overall production same as mentioned in the Environmental Clearance. During the trail run period, a joint inspection and/or monitoring shall be carried out twice jointly by the Regional Office, Head ad Office of The State Pollution Control Board, Jharkhand and the third- party auditor (i.e MECON) to check the adequacy of the existing pollution control measures for existing unit keeping overall production same as mentioned in the Environmental Clearance. The monitoring shall be carried out in full rated capacity. All the parameters submitted in the report of "No Increase of Pollution Load" by the Proponent to be verified during this monitoring. Based on the satisfactory performance of the existing pollution control measures, final Consent to Operate will be considered.
- (v) The Project Proponent shall take responsibility to satisfy itself about "No Increase of Pollution Load" as a result of changes, expansion or modernization, as the case



may be before under taking such changes or increase, and the project proponent shall be liable for action under the provisions of the Environment (Protection) Act, 1986 if on verification of facts or claim it is found that such change or expansion or modernization involves increase in pollution load. In such case, action will be taken against the 3<sup>rd</sup> Party Auditor for providing such false information/data.

(Yatindra Kunga Was) Member Secretary

To,

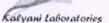
The Director,

M/s Balmukund Sponge and Iron Private Limited,

At village Manjhiladih, P.O. Gadisrirampur,

District Giridih, Jharkhand





PLOT NO-78/944, MILLENIUM CITY PAHAL, BHUBANESWAR-751032, ODISHA

#### **TEST REPORT**

Test Report No

Customer Name

: KLPL/6/23/ENVN/02309E

Issue Date : 24-June-2023

Rerefrence

: BALMUKUND SPONGE & IRON (P) LIMITED (MEGA DIVISION- MBF)

Address

: AT-CHATRO, TUNDI ROAD, GIRIDIH, JHARKHAND

Completion On: 19-June-2023

Date of receipt

: 12-June-2023

Commenced On:

Sample Name

: AMBIENT AIR QUALITY MONITORING

Sample Condition : GASEOUS SAMPLE ABSORBING SOLUTIONS REFRIGERATED/FILTER PAPER SEALED IN ZIP LOCK POLYTHENE BAG
Sample Collected By : By KLPL(MR. SUDHIR KUMAR BARIK)

Parameters	Unit	Stan	dard Value Re	esults Test Method
Location & Date : NE	AR ADMINIS	TRATIVE OFF	ICE BUILDING, D	T- 07.06.2023 TO 08.06.2023
Sulphur Dioxide	μg/m³	80	18.20	IS 5182(PART-2) : 2001
Nitrogen Dioxide	µg/m³	80	34.00	IS 5182 (PART 6 ) :2006
Particulate Matter (PM10)	µg/m³	100	84.00	1S 5182(PART-23) :2006
Particulate Matter (PM2.5)	µg/m³	60	48.00	KLPL/SOP/AIR-02 , ISSUE NO.1:2017
Carbon Monoxide (CO) (01 Hrs.)	mg/m³	04	0.74	KLPL/SOP/AIR-19 :2019
Ozone (O3) (01 Hrs.)	µg/m³	180	32.00	KLPL/SOP/AIR-13 , ISSUE NO.1:2019
Lead (Pb)	µg/m³	1.0	<0.02	KLPL/SOP/AIR-10 , ISSUE NO.1:2017
Ammonia (NH3)	µg/m³	400	14.00	KLPL/SOP/AIR-05 , ISSUE NO.1:2017
Benzene (C6 H6)	µg/m²	05	<1.0	KLPL/SOP/AIR-07 , ISSUE NO.1:2019
Benzo (a) Pyrene (BaP)	ng/m³	01	<0.1	KLPL/SOP/AIR-97 , ISSUE NO.1:2019
Arsenic (As)	ng/m³	06	<1.0	KLPL/SOP/AIR-10 , ISSUE NO.1:2017
Nickel (Ni)	ng/m³	20	<4.0	KLPL/SOP/AIR-10 , ISSUE NO.1:2017
	AR ELECTRIC	SUB STATION	, DT- 07.06.2023	3 TO 08.06.2023
Sulphur Dioxide	µg/m³	80	19.50	IS 5182(PART-2): 2091
Nitrogen Dioxide	hg/w <sub>3</sub>	80	36.00	IS 5182 (PART 6 ) :2006
Particulate Matter (PM10)	µg/m³	100	89.00	IS 5182(PART-23) :2006
Particulate Matter (PM2.5)	µg/m³	60	51.00	KLPL/SOP/AIR-02 , ISSUE NO.1:2017
Carbon Monoxide (CO) (01 Hrs.)	mg/m³	04	0.80	KLPL/SOP/AIR-19:2019
)zone (O3) (O1 Hrs.)	µg/m³	180	30.00	KLPL/SOP/AIR-13 , ISSUE NO.1:2019
ead (Pb)	µg/m³	1.0	<0.02	KLPL/SOP/AIR-10 , ISSUE NO.1:2017
mmonia (NH3)	µg/m³	400	12.00	KLPL/SOP/AIR-OS , ISSUE NO.1: 2017
enzene (C6 H6)	µg/m³	05	<1.0	KLPL/SOP/AIR-07 , ISSUE NO.1:2019
enzo (a) Pyrene (BaP)	ng/m³	01	<0.1	KLPL/SOP/AIR-07 , ISSUE NO:1:2019
rsenic (As)	ng/m³	06	<1.0	KLPL/SOP/AIR-10 , ISSUE NO.1:2017
ickel (Ni)	ng/m³	20	4.00	KLPL/SOP/AIR-10 , ISSUE NO.1:2017
ocation & Date : NEA	R LABOUR RE	ST ROOM, DT	- 07.06.2023 TO	08.06.2023
ulphur Dioxide	µg/m³	80	17.40	08.06.2023
itrogen Dioxide	µg/m³	80	32.00	IS 5182 (PART 6.) 2006
articulate Matter (PM10)	µg/m³	100	81.00	15 5182(PART-23) :2006
	µg/m³	60	46.00	KLPL/SOP/AIR-02 , ISSUE NO.1:2017

KLPL- 363239A"



PLOT NO-78/944, MILLENIUM CITY PAHAL, BHUBANESWAR-751032, ODISHA

#### TEST REPORT

Test Report No

KLPL/6/23/ENVN/02309E

Issue Date

24-June-2023

Rerefrence

BALMUKUND SPONGE & IRON (P) LIMITED (MEGA DIVISION- MBF)

Customer Name Address

: AT-CHATRO, TUNDI ROAD, GIRIDIH, JHARKHAND

19-June-2023

Date of receipt

: 12-June-2023

Commenced On:

Completion On:

Sample Name

: AMBIENT AIR QUALITY MONITORING

Sample Condition

; GASEOUS SAMPLE ABSORBING SOLUTIONS REFRIGERATED/FILTER PAPER SEALED IN ZIP LOCK POLYTHENE BAG

Sample Collected By

: By KLPL(MR. SUDHIR KUMAR BARIK)

Ref.To Sampling Procedure: KLPL/QSP-07

Parameters	Unit	Standard Value	Results	Test Method
Carbon Monoxide (CO) (01 Hrs.)	mg/m³	04	0.82	KLPL/SOP/AIR-19:2019
Ozone (O3) (O1 Hrs.)	µg/m³	180	28.00	KLPL/SOP/AIR-13 , ISSUE NO:1:2019
Lead (Pb)	μg/m <sup>3</sup>	1.0	<0.02	KLPL/SOP/AIR-10 , ISSUE NO.1:2017
Ammonia (NH3)	µg/m³	400	16.00	KLPL/SOP/AIR-05 , ISSUE NO.1:2017
Benzene (C6 H6)	µg/m³	05	<1.0	KLPL/SOP/AIR-07 , ISSUE NO.1:2019
Benzo (a) Pyrene (BaP)	ng/m³	01	<0.1	KLPL/SOP/AIR-07 , ISSUE NO.1:2019
Arsenic (As)	ng/m³	06	<1.0	KLPL/SOP/AIR-10 , ISSUE NO.1:2017
Nickel (Ni)	ng/m³	20	<4.0	KLPL/SOP/AIR-10 , ISSUE NO.1:2017
Location & Date : NE	AR WESTERN	BOUNDARY DT- 07	.06.2023 To	0 08.06.2023
Sulphur Dioxide	µg/m³	80	21.40	IS.5182(PART-2): 2001
Nitrogen Dioxide	µg/m³	80	35.00	IS 5182 (PART 6 ) :2006
Particulate Matter (PM10)	µg/m³	100	89.00	IS 5182(PART-23) :2006
Particulate Matter (PM2.5)	µg/m³	60	50.00	KLPL/SOP/AIR-02 , ISSUE NO.1:2017
Carbon Monoxide (CO) (01 Hrs.)	mg/m³	04	0.86	KLPL/SOP/AIR-19:2019
Ozone (O3) (01 Hrs.)	µg/m³	180	33.00	KLPL/SOP/AIR-13 , ISSUE NO.1:2019
ead (Pb)	µg/m³	1.0	<0.02	KLPL/SOP/AIR-10 , ISSUE NO.1:2017
Ammonia (NH3)	µg/m³	400	13.00	KLPL/SOP/AIR-05 , ISSUE NO.1:2017
Benzene (C6 H6)	μg/m³	05	<1.0	KLPL/SOP/AIR-07 , ISSUE NO.1:2019
enzo (a) Pyrene (BaP)	ng/m³	01	<0.1	KLPL/SOP/AIR-07 , ISSUE NO.1:2019
rsenic (As)	ng/m³	06	<1.0	KLPL/SOP/AIR-10 , ISSUE NO.1:2017
ickel (Ni)	ng/m³	20	4.00	KLPL/SOP/AIR-10 , ISSUE NO.1:2017

Remarks

Any unusual feature observed during determination

Analysed By

Mr. Digambar Arukha For Kalyani Laboratories Pvt, Ltd. atoris

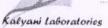
Authorised Signatory

Dr. Debasis Biswal For Kalyani Laboratories Pvt. Ltd.

End of Test Report

KLPL- 363238A





PLOT NO-78/944, MILLENIUM CITY PAHAL, BHUBANESWAR-751032, ODISHA

#### **TEST REPORT**

Test Report No : KLPL/6/23/WATER/08807A

Issue Date : 24-June-2023

Reference

Customer Name

: BALMUKUND SPONGE & IRON (P) LIMITED (MEGA DIV.)

Address

: At.: CHATRO - TUNDI ROAD, GIRIDIH, JHARKHAND

: 12-June, 2023 Test Commenced On: 12-June, 2023

Test Completion On: 15-June, 2023

Date of receipt Sample Description

: WASTE WATER

Sample Condition

: SEALED IN 1LTR PET BOTTLE : DOMESTIC EFFLUENT WATER

Sampling Date: 10-June, 2023

Sample Identification

MFG Date: NA

EXP Date: NA

Batch No , Lot No

: NA

Received Quantity

: 1LTR X 1

Place of Collection: OUTLET OF ADMINISTRATIVE BUILDING

Sample Collected By

: BY KLPL (MR. SUDHIR BARIK)

Ref. To Sampling Procedure: KLPL/QSP-07

1	Temperature	°C	- 1.00 (1.10) (1.00) (1.00) (1.00)	28.5	APHA 23rd Edition (2550B), 2017
ii	Total Dissolved Solid	mg/l	-	234	APHA 23rd Edition (2540 C), 2017
iii	Chemical Oxygen Demand	mg/l, Max	250	46	APHA 23rd Edition (5220 B), 2017
iv	Biochemical Oxygen Demand(For 3 days 27deg C)	mg/l, Max	30	14	APHA 23rd Edition 2012(5210 B), 2017
٧	Total Suspended Soilds	mg/l,Max	100	34	APHA 23rd Edition (2540 D),2017
/i	Oil & Grease	mg/I, Max	10	<1	APHA 23rd Edition (5520B),2017
PHY	SICAL PARAMETER				
	Color	True col. Unit	***************************************	<1.0	APHA 23rd Edition (2120 B), 2017
i	pH Value	***	5.5-9.0	7.4	APHA 23rd Edition (4500-H+-B), 2017

Remarks

Any unusual feature observed during determination

Analysed By

Mr. Digambar Arukha For Kalyani Laboratories Pvt. Ltd. Authorised Signatory

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Dr. Debasis Biswal

For Kalyani Laboratories Pvt. Ltd.

End of Test Report

Page 1 of 1

KLPL- 363237A



PLOT NO-78/944, MILLENIUM CITY PAHAL, BHUBANESWAR-751032, ODISHA

#### **TEST REPORT**

Test Report No

Customer Name

KLPL/6/23/ENVN/02309F

Issue Date

24-June-2023

Reference

: BALMUKUND SPONGE & IRON (P) LIMITED

Address

: MEGA DIV. (MBF-PIG IRON PLANT) At.: CHATRO-TUNDI ROAD, GIRIDIH, JHARKHAND

Date of receipt

: 12-June-2023

Commenced On: 12-June-2023 Completion On:

14-June-2023

Sample Name

: AIR QUALITY MONITORING (FUGITIVE DUST)

Sample Condition

: FILTER PAPER SEALED IN ZIP LOCK POLYTHENE BAG

Sample Collected By

: By KLPL(MR. SUDHIR KUMAR BARIK)

Ref. To Sampling Procedure: KLPL/QSP-07

Location & Date	: NE	: NEAR LOADING POINT OF FINISHED PRODUCT YARD DT- 08.06.2023					
Fugitive Dust		μG/M³	2000	1670	KLPL/SOP/AIR-11:2012		
Location & Date	: NE.	AR MBF PLAN	T WORK SHOP	DT- 08.06.202	3		
Fugitive Dust		µG/М³	2000	1792	KLPL/SOP/AIR-11:2012		
Location & Date	: NE.	AR SOLID WA	STE DUMP ARE	EA DT- 08.06.20	023		
Fugitive Dust		μG/M <sup>3</sup>	2000	1646	KLPL/SOP/AIR-11:2012		
Location & Date	: NE	AR UNLOAD P	OINT OF RAW	MATERIAL YAR	D DT- 08.06.2023		
Funitive Dust		Lug/M3	2000	1955	[V] D/ /SOB/619112012		

Remarks

Any unusual feature observed during determination

Analysed By

Mr. Digambar Arukha For Kaiyani Laboratories Pvt. Ltd.

Authorised Signatory

Doglances

Dr. Debasis Biswal

For Kalyani Laboratories Pvt. Ltd.

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End of Test Report

KLPL- 363236A° 1

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### KALYANI LABORATORIES PVT. LTD.

Kalyani Laboratories

PLOT NO-78/944, MILLENIUM CITY PAHAL, BHUBANESWAR-751032, ODISHA

#### **TEST REPORT**

Test Report No

: KLPL/6/23/ENVN/02309J

Issue Date

24-June-2023

Rerefrence

: BALMUKUND SPONGE & IRON PVT LTD (MEGA DIVISION)

Customer Name

: (MBF UNIT), AT- CHATRO - TUNDI ROAD, DISTRICT- GIRIDIH, JHARKHAND

Address Date of receipt

12-June, 2023

12-June, 2023

Completion On:

Commenced On:

14-June, 2023

Sample Name

: NOISE (DAY TIME)

Sample Condition

Sample Collected By

: By KLPL(MR. SUDHIR KUMAR BARIK)

Ref. To Sampling Procedure: KLPL/NOISE/SOP-23

Location & Date : NEAI	RADMINISTRAT	IVE OFFICE BU	ILDING, DT-	07.06.2023
Noise Level Indl. Area (Day)	dB	75	61.8	IS 9989:1981 (RA 2014):2014
Location & Date : NEAF	RAW MATERIA	L YARD (MBF L	INIT), DT- 07	7.06.2023
Noise Level Indl. Area (Day)	dB	75	61.5	IS 9989:1981 (RA 2014);2014
Location & Date : NEAR	PIG IRON MAN	UFACTURING	JNIT, DT- 07.	.06.2023
Noise Level Indl. Area (Day)		75	63.7	IS 9989:1981 (RA 2014):2014
ocation & Date : NEAR	LABOUR REST	ROOM, DT- 07.	06.2023	
Noise Level Indl. Area (Day)	dB [	75	57.5	IS 9989:1981 (RA 2014):2014

Remarks

Any unusual feature observed during determination

Analysed By

Mr. Digambar Arukha For Kalyani Laboratories Pvt. Ltd. Authorised Signatory

Donforell

Dr. Debasis Biswal

End of Test Report

For Kalyani Laboratories Pvt, Ltd.



KLPL- 363232A°



Kalyani taboratories

PLOT NO-78/944, MILLENIUM CITY PAHAL, BHUBANESWAR-751032, ODISHA

#### **TEST REPORT**

Test Report No

: KLPL/6/23/ENVN/02309K

Issue Date

24-June-2023

Rerefrence

Customer Name

: BALMUKUND SPONGE & IRON PVT LTD (MEGA DIVISION) : (MBF UNIT), AT- CHATRO - TUNDI ROAD, DISTRICT- GIRIDIH, JHARKHAND

Address Date of receipt

: 12-June, 2023

Commenced On: 12-June, 2023 Completion On:

14-June, 2023

Sample Name

: NOISE (NIGHT TIME)

Sample Condition Sample Collected By

: By KLPL(MR. SUDHIR KUMAR BARIK)

Ref. To Sampling Procedure: KLPL/NOISE/SOP-23

Location & Date : NEAR	ADMINISTRAT	IVE OFFICE BU	ILDING, DT-	07.06.2023 & 08.06.2023
Noise Level Indl. Area (Night)	dB	70	59.9	IS 9989:1981 (RA 2014):2014
Location & Date : NEAR	RAW MATERIA	L YARD (MBF L	INIT), DT- 07	7.06.2023 & 08.06.2023
Noise Level Indl. Area (Night)	dB	70	58.4	15 9989:1981 (RA 2014):2014
Location & Date : NEAR	PIG IRON MAN	UFACTURING (	UNIT, DT- 07.	.06.2023 & 08.06.2023
Noise Level Indl. Area (Night)	dB	70	62.5	IS 9989:1981 (RA 2014):2014
Location & Date : NEAR	LABOUR REST	ROOM, DT- 07.	06.2023 & 08	3.06.2023
Noise Level Indl. Area (Night)	dB	70	56.2	IS 9989:1981 (RA 2014):2014

Remarks

Any unusual feature observed during determination

Analysed By

Adulate Mr. Digambar Arukha For Kalyani Laboratories Pvt. Ltd.

Authorised Signatory

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Dr. Debasis Biswal

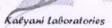
End of Test Report

For Kalyani Laboratories Pvt. Ltd.



KLPL- 363231A°





PLOT NO-78/944, MILLENIUM CITY PAHAL, BHUBANESWAR-751032, ODISHA

#### **TEST REPORT**



Test Report No : KLPL/6/23/ENVN/02309P

: 24-June, 2023 Issue Date

Amendment No

Amendment Date

Reference

Address

Customer Name

: BALMUKUND SPONGE & IRON (P) LIMITED (MEGA DIVISION- MBF)

: AT-CHATRO, TUNDI ROAD, GIRIDIH, JHARKHAND

Date of receipt

12-June, 2023

Commenced On: 12-June, 2023

15-June, 2023

Sample Name

: FLUE GAS | STACK MONITORING

Completion On:

Sample Condition

Sample Collected By

: GASEOUS SAMPLE ABSORBING SOLUTIONS REFRIGERATED : By KLPL(MR. SUDHIR KUMAR BARIK)

Ref.To Sampling Procedure : KLPL/SOP/AIR-20

Location & Date : MII	VI BLAST FURI	VACE STACK	C,DATE:08.06.2023	
Particulate Matter	mg/Nm³	50	39	IS 11255(Part-1):1985,RA:2019
Oxides of Nitrogen	mg/Nm³	1-	18	KLPL/SOP/AIR-20:2019
Stack Temperature	Deg kelvin	i	136	IS 11255(Part-1):1985,RA:2019
Velocity	m/sec	1	6.84	IS 11255(Part-1):1985,RA:2019
Sulphur Dioxide as SO2	mg/Nm³	i	10	IS 11255(part-2):1985,RA:2019
Weather condition	1	1	PARTLY CLOUDY	
Height of stack from ground level	In Meter	-	38	1.
Inner dimension of stack	In Meter		1.2	
Height of port hale	In Meter		12	
Atmospheric temperature	Deg kelvin	1	39	IS 11255(Part-1):1985,RA:2019
/olumetric flow rate	Nm3 / hr	-	20,274	IS 11255(Part-1):1985,RA:2019
mission rate	kg/hr	i-	0.790	IS 11255(Part-1):1985,RA:2019
lame of fuel & quantity used per hift	1-	1-	ELECTRICITY(ELECT RIC FURNACE)	
roduction capacity		T	110MT/DAY(PIG IRON	<u> </u>
tack attached to	1	1	GCP & BAG FILTER	-

Remarks

Any unusual feature observed during determination

Analysed By

Mr. Digambar Arukha For Kalyani Laboratories Pvt. Ltd. Authorised Signatory

Doogneed

Dr. Debasis Biswal

For Kalyani Laboratories Pvt. Ltd.

End of Test Report

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KLPL- 363226A°

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### KALYANI LABORATORIES PVT. LTD.

Kalyani Laboratories

PLOT NO-78/944, MILLENIUM CITY PAHAL, BHUBANESWAR-751032, ODISHA

#### **TEST REPORT**

NABL ULR NO ; TC1206323000018160

Test Report No : KLPL/9/23/ENVN/02529

Rerefrence : ·

Customer Name : BALMUKUND SPONGE & IRON (P) LIMITED (MEGA DIVISION- MBF)

Address : AT-CHATRO, TUNDI ROAD, GIRIDIH, JHARKHAND

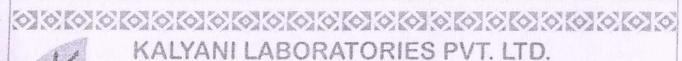
Date of receipt : 11-Sept-2023 Commenced On: 11-Sept-2023 Completion On: 20-Sept-2023

Sample Name : AMBIENT AIR QUALITY MONITORING

Sample Condition : GASEOUS SAMPLE ABSORBING SOLUTIONS REFRIGERATED/FILTER PAPER SEALED IN ZIP LOCK POLYTHENE BAG

Sample Collected By : By KLPL(MR. SUDHIR KUMAR BARIK)

Parameters	Unit	Star	ndard Value Re	esults Test Method
Location & Date : N	EAR ADMINIS	STRATIVE OFF.	ICE BUILDING, D	OT- 06.09.2023 TO 07.09.2023
Sulphur Dioxide	μg/m³	80	16.60	IS 5182(PART-2) : 2001
Nitrogen Dioxide	µg/m³	80	33.00	IS 5182 (PART 6 ) :2006
Particulate Matter (PM10)	µg/m³	100	79.00	IS 5182(PART-23) :2006
Particulate Matter (PM2.5)	μg/m³	60	42.00	KLPL/SOP/AIR-02 , ISSUE NO.1:2017
Carbon Monoxide (CO) (01 Hrs.)	mg/m³	04	0.70	KLPL/SOP/AIR-19 :2019
Ozone (O3) (01 Hrs.)	µg/m³	180	32.00	KLPL/SOP/AIR-13 , ISSUE NO.1:2019
Lead (Pb)	µg/m³	1.0	<0.02	KLPL/SOP/AIR-10 , ISSUE NO.1:2017
Ammonia (NH3)	µg/m³	400	18.00	KLPL/SOP/AIR-05 , ISSUE NO.1:2017
Benzo (a) Pyrene (BaP)	ng/m³	01	<0.1	KLPL/SOP/AIR-07 , ISSUE NO.1:2019
Arsenic (As)	ng/m³	06	<1.0	KLPL/SOP/AIR-10 , ISSUE NO.1:2017
Nickel (Ni)	ng/m³	20	<4.0	KLPL/SOP/AIR-10 , ISSUE NO.1:2017
Location & Date : NE	AR ELECTRIC	SUB STATION	, DT- 06.09.2023	3 TO 07.09.2023
Sulphur Dioxide	µg/m³	80	18.00	IS 5182(PART-2) : 2001
Nitrogen Dioxide	µg/m³	80	34.00	IS 5182 (PART 6 ) :2006
Particulate Matter (PM10)	µg/m³	100	81.00	IS 5182(PART-23) :2006
Particulate Matter (PM2.5)	µg/m³	60	44.00	KLPL/SOP/AIR-02 , ISSUE NO.1:2017
Carbon Monoxide (CO) (01 Hrs.)	mg/m³	04	0.74	KLPL/SOP/AIR-19:2019
Ozone (O3) (01 Hrs.)	µg/m³	180	34.00	KLPL/SOP/AIR-13 , ISSUE NO.1:2019
ead (Pb)	µg/m³	1.0	<0.02	KLPL/SOP/AIR-10 , ISSUE NO.1:2017
mmonia (NH3)	µg/m³	400	16.00	KLPL/SOP/AIR-05 , ISSUE NO.1:2017
		1		
enzo (a) Pyrene (BaP)	ng/m³	01	<0.1	KLPL/SOP/AIR-07 , ISSUE NO.1:2019
rsenic (As)	ng/m³	06	<1.0	KLPL/SOP/AIR-10 , ISSUE NO.1:2017
ickel (Ni)	ng/m³	20	<4.0	KLPL/SOP/AIR-10 , ISSUE NO.1:2017
ocation & Date : NEAL	R LABOUR RE	ST ROOM, DT-	- 06.09.2023 TO	07.09.2023
ulphur Dioxide	hg/m³	80	17.40	IS 5182(PART-2) : 2001
trogen Dioxide	µg/m³	80	32.00	15 5182 (PART 6 ) :2006 (D) 800 (G)
rticulate Matter (PM10)	μg/m <sup>3</sup>	100	78.00	15 5182 (PART 6 ) :2006 (D) 8858 (T)
rticulate Matter (PM2.5)	µg/m³	60	41.00	KLPL/SOP/AIR-02 , ISSUE NO.1:2017



Kalyani Laboratories

PLOT NO-78/944, MILLENIUM CITY PAHAL, BHUBANESWAR-751032, ODISHA

#### **TEST REPORT**

NABL ULR NO

: TC1206323000018160

Test Report No

KLPL/9/23/ENVN/02529

Issue Date

22-Sept-2023

Rerefrence

Customer Name

: BALMUKUND SPONGE & IRON (P) LIMITED (MEGA DIVISION- MBF)

Address

: AT-CHATRO, TUNDI ROAD, GIRIDIH, JHARKHAND

Completion On:

20-Sept-2023

Date of receipt

: 11-Sept-2023

Commenced On: 11-Sept-2023

Sample Name

AMBIENT AIR QUALITY MONITORING

Sample Condition

: GASEOUS SAMPLE ABSORBING SOLUTIONS REFRIGERATED/FILTER PAPER SEALED IN ZIP LOCK POLYTHENE BAG

Sample Collected By

By KLPL(MR. SUDHIR KUMAR BARIK)

Ref. To Sampling Procedure:

KLPL/QSP-07

Parameters 1 18 18 18 18 18 18 18 18 18 18 18 18 1	- Unit	Standar	d Value Results	5 Test Method
Carbon Monoxide (CO) (01 Hrs.)	mg/m³	04	0.72	KLPL/SOP/AIR-19:2019
Ozone (O3) (01 Hrs.)	µg/m³	180	32.00	KLPL/SOP/AIR-13 , ISSUE NO.1:2019
Lead (Pb)	µg/m³	1.0	<0.02	KLPL/SOP/AIR-10 , ISSUE NO.1:2017
Ammonia (NH3)	µg/m³	400	20.00	KLPL/SOP/AIR-05 , ISSUE NO.1:2017
Benzo (a) Pyrene (BaP)	ng/m³	01	<0.1	KLPL/SOP/AIR-07 , ISSUE NO.1:2019
Arsenic (As)	ng/m³	06	<1.0	KUPL/SOP/AIR-10 , ISSUE NO.1:2017
Nickel (Ni)	ng/m³	20	<4.0	KLPL/SOP/AIR-10 , ISSUE NO.1:2017
Location & Date : NE.	AR WESTERN	BOUNDARY D	T- 06.09.2023 T	0 07.09.2023
Sulphur Dioxide	µg/m³	80	18.50	IS 5182(PART-2) : 2001
litrogen Dioxide	µg/m³	80	36.00	IS 5182 (PART 6 ) :2006
articulate Matter (PM10)	µg/m³	100	82.00	IS 5182(PART-23) :2006
articulate Matter (PM2.5)	µg/m³	60	45.00	KLPL/SOP/AIR-02 , ISSUE NO.1:2017
arbon Monoxide (CO) (01 Hrs.)	mg/m³	04	0.76	KLPL/SOP/AIR-19:2019
zone (03) (01 Hrs.)	µg/m³	180	36.00	KLPL/SOP/AIR-13 , ISSUE NO.1:2019
ead (Pb)	µg/m³	1.0	<0.02	KLPL/SOP/AIR-10 , ISSUE NO.1:2017
mmonia (NH3)	µg/m³	400	22.00	KLPL/SOP/AIR-05 , ISSUE NO.1:2017
enzo (a) Pyrene (BaP)	ng/m³	01	<0.1	KLPL/SOP/AIR-07 , ISSUE NO.1:2019
senic (As)	ng/m³	06	<1.0	KLPL/SOP/AIR-10 , ISSUE NO.1:2017
ckel (Ni)	ng/m³	20	4.00	KLPL/SOP/AIR-10 , ISSUE NO.1:2017

: NIL

Any unusual feature observed during determination Requirement is as per standard specification NAAQS:2009

:NIL

Analysed By

D) Boyrea

Mr. Digambar Arukha For Kalyani Laboratories Pvt. Ltd.



Authorised Signatory

Dr. Debasis Biswal For Kalyani Laboratories Pvt. Ltd.

KLPL- 364677A12

Kalyani Laboratories

PLOT NO-78/944, MILLENIUM CITY PAHAL, BHUBANESWAR-751032, ODISHA

TEST	REPORT
1	IVEI OILL

			IEST K	EPORT		
Test Report No	:	KLPL/9/23/EN	VN/02529		Issue Date :	22-Sept, 2023
Amendment No		-			Amendment Date :	
Reference						
Customer Name		BALMUKUND SP	ONGE & IRON (P)	LIMITED (MEGA	DIVISION- MBF)	
Address	:	AT-CHATRO, TUNI	DI ROAD, GIRIDIH, .	JHARKHAND		
Date of receipt		11-Sept, 2023	Commenced On:	11-Sept, 2023	Completion On:	20-Sept, 2023
Sample Name	;	AMBIENT AIR Q	UALITY MONITOR	ING	The state of the s	
Sample Condition		GASEOUS SAMPLE	ABSORBING SOLUTIO	NS REFRIGERATED	/FILTER PAPER SEALED IN Z	IP LOCK POLYTHENE BAG
Sample Collected By	:	By KLPL(MR. SUDI	HIR KUMAR BARIK)			
Ref.To Sampling Procedure	:	KLPL/QSP-07				
Parameters		Unit	Standard Value	Results	Test Meti	nod
Location & Date	:	NEAR ADMINIST	RATIVE OFFICE B	JILDING, DT- 06	.09.2023 TO 07.09.2023	
Benzene (C6 H6)		µg/m³	05	<1.0	KLPL/SOP/AIR-07,Issue No.01:	2019
Location & Date	:	NEAR ELECTRIC	SUB STATION, DT-	06.09.2023 TO	07.09.2023	
Benzene (C6 H6)		µg/m³	05	<1.0	KLPL/SOP/AIR-07,Issue No.01:	2019
Location & Date	:	NEAR LABOUR RE	EST ROOM, DT- 06.	09.2023 TO 07.0	09.2023	
Benzene (C6 H6)	T	μg/m³	05	<1.0	KLPL/SOP/AIR-07,Issue No.01:	2019
Location & Date	:	NEAR WESTERN E	BOUNDARY DT- 06	.09.2023 TO 07.	09.2023	
Benzene (C6 H6)		µg/m³	05	<1.0	KLPL/SOP/AIR-07,Issue No.01	2019

Remarks

Requirement is as per standard specification NAAQS: 2009

Any unusual feature observed during determination

Analysed By

1) Asympa Mr. Digambar Arukha

For Kalyani Laboratories Pvt. Ltd.

Authorised Signatory

Donskoo

Dr. Debasis Biswal For Kalyani Laboratories Pvt. Ltd.



Recognized by MoEF & CC,QCI-NABET

## \(\alpha\)\(\alp KALYANI LABORATORIES PVT. LTD.

Kalyani Laboratories

PLOT NO-78/944, MILLENIUM CITY PAHAL, BHUBANESWAR-751032, ODISHA

#### **TEST REPORT**

NABL ULR NO TC120632300001796

Test Report No KLPL/9/23/WATER/09498

Reference

: BALMUKUND SPONGE & IRON (P) LIMITED (MEGA DIV.) Customer Name

: At.: CHATRO - TUNDI ROAD, GIRIDIH, JHARKHAND Address

Date of receipt : 11-Sept, 2023 Test Commenced On: 11-Sept, 2023

Sample Description : WASTE WATER

Sample Condition : SEALED IN 1LTR PET BOTTLE

: DOMESTIC EFFLUENT WATER Sample Identification Batch No , Lot No

Received Quantity : 1LTR X 1

Sample Collected By : By KLPL(MR. SUDHIR KUMAR BARIK)

Ref. To Sampling Procedure: KLPL/QSP-07

<b>B</b> 1.1				 	
			11111	II.	
				III .	
	1111	AIII I			

Issue Date : 22-Sept-2023

Sampling Date: 10-Sept, 2023

APHA 24th Edition (4500-H+-B), 2023

Test Completion On: 15-Sept, 2023

EXP Date: NA

Place of Collection: OUTLET OF ADMINISTRATIVE BUILDING

DT-06.09.2023

MFG Date: NA

	Oil & Grease	mg/l		<1.0	APHA 24th Edition (SS20B),2023
	Total Dissolved Solid	mg/I		274	APHA 24th Edition (2540 C), 2023
	Chemical Oxygen Demand	mg/l	*-	45	APHA 24th Edition (5220 B), 2023
	Biochemical Oxygen Demand(For 3 days 27deg C)	mg/I		13	APHA 24th Edition 2012(5210 B), 202
	Total Suspended Solids	mg/l	••	28	APHA 24th Edition (2540 D),2023
, 	Total Suspended Solids	mg/t		20	APPIA 24(11 Edition (2540 D),2023

Remarks

pH Value

The results relate only to samples tested and test parameters

Any unusual feature observed during determination

Analysed By

O Doulota Mr. Digambar Arukha For Kalyani Laboratories Pvt. Ltd

Authorized Signatory

Dr. Debasis Biswal For Kalyani Laboratories Pvt. Ltd

Page 1 of 1

Kalyani Laboratories

PLOT NO-78/944, MILLENIUM CITY PAHAL, BHUBANESWAR-751032. ODISHA

#### TEST REPORT

Test Report No

: KLPL/9/23/ENVN/02529A

Issue Date

Rerefrence

Customer Name

: BALMUKUND SPONGE & IRON (P) LIMITED

: MEGA DIV. (MBF-PIG IRON PLANT) At.: CHATRO-TUNDI ROAD, GIRIDIH, JHARKHAND

Address Date of receipt

: 11-Sept-2023

Commenced On: 11-Sept-2023

Completion On:

14-Sept-2023

Sample Name

: AIR QUALITY MONITORING (FUGITIVE DUST)

Sample Condition

: FILTER PAPER SEALED IN ZIP LOCK POLYTHENE BAG

Sample Collected By

: By KLPL(MR. SUDHIR KUMAR BARIK)

Ref. To Sampling Procedure: KLPL/QSP-07

Parameters

Unit Standard Value Results Test Method

Location & Date

: NEAR LOADING POINT OF FINISHED PRODUCT YARD DT- 06.09.2023

1644

KLPL/SOP/AIR-11:2012

Fugitive Dust

µG/M³.

2000

Location & Date

: NEAR MBF PLANT WORK SHOP DT- 06.09.2023

2000

2000

1768

KLPL/50P/AIR-11:2012

Fugitive Dust Location & Date µG/M³

: NEAR SOLID WASTE DUMP AREA DT- 06.09.2023

Fugitive Dust

µG/M³ 2000

1570

KLPL/SOP/AIR-11:2012

Location & Date Fugitive Dust

: NEAR UNLOADING POINT OF RAW MATERIAL YARD DT- 06.09.2023

µG/М3

1692

KLPL/SOP/AIR-11:2012

Remarks

Any unusual feature observed during determination Requirement Is As Per Standard Specification NAAQS: 2009

:NIL

Analysed By

D AsuloLa Mr. Digambar Arukha For Kalyani Laboratories Pvt. Ltd.



Authorised Signatory

Dr. Debasis Biswal For Kalyani Laboratories Pvt. Ltd.

Recognized by MoEF & CC, QCI-NABET

End of Test Report

KLPL- 364674A11

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### KALYANI LABORATORIES PVT. LTD.

Kalyani Laboratories

NABL ULR NO

Test Report No

PLOT NO-78/944, MILLENIUM CITY PAHAL, BHUBANESWAR-751/932, ODISHA

**TEST REPORT** 

: TC1206323000018163

: KLPL/9/23/ENVN/02529D

Rerefrence : -

Customer Name : BALMUKUND SPONGE & IRON PVT LTD (MEGA DIVISION)

Address : (MBF UNIT), AT- CHATRO - TUNDI ROAD, DISTRICT- GIRIDIH, JHARKHAND

Date of receipt : 11-Sept, 2023 Commenced On: 11-Sept, 2023 Completion On: 12-Sept, 2023

Sample Name : NOISE(DAY TIME)

Sample Condition : -

Sample collected by By KLPL (MR. SUDHIR KUMAR BARIK)

Ref. To Sampling Procedure: KLPL/QSP-07

Location & Date : NEA	R ADMINISTRAT	IVE OFFICE BU	ILDING, DT-	06.09.2023
Noise Level Indl. Area (Day)	dB(A)	75	61.5	IS 9989:1981 (RA 2014)
Location & Date : NEA	R RAW MATERIA	L YARD (MBF L	JNIT), DT- 06	5.09.2023
Noise Level Indl. Area (Day)	dB(A)	75	60.8	15 9989:1981 (RA 2014)
Location & Date : NEAI	R PIG IRON MAN	UFACTURING (	JNIT, DT- 06.	.09.2023
Noise Level Indl. Area (Day)	dB(A)	75	64.6	IS 9989:1981 (RA 2014)
	LABOUR RECT I	ROOM, DT- 06.	09.2023	
Location & Date : NEAF	LABOUR REST	(0014, 01-00.		

Remarks

Any unusual feature observed during determination :NI Requirement Is As Per Standard Specification Noise Rule 2000

Analysed By

Mr. Digambar Arukha
For Kalyani Laboratories Pvt. Ltd.

Authorised Signatory

Dr. Debasis Biswal

For Kalyani Laboratories Pvt. Ltd.

BBSR P

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## Kalyani Laboratories

KALYANI LABORATORIES PVT. LTD.

PLOT NO-78/944, MILLENIUM CITY PAHAL, BHUBANESWAR-751032, ODISHA

**TEST REPORT** 

: TC1206323000018164

Test Report No KLPL/9/23/ENVN/02529E

Rerefrence

Customer Name : BALMUKUND SPONGE & IRON PVT LTD (MEGA DIVISION)

: (MBF UNIT), AT- CHATRO - TUNDI ROAD, DISTRICT- GIRIDIH, JHARKHAND Address

Date of receipt

: 11-Sept, 2023

Commenced On: 11-Sept, 2023

Completion On: 12-Sept, 2023

Sample Name : NOISE(NIGHT TIME)

Sample Condition

Sample collected by

: By KLPL (MR. SUDHIR KUMAR BARIK)

Ref. To Sampling Procedure: KLPL/QSP-07

Parameters

NABL ULR NO

Unit Standard Value Results Test Method

Location & Date

: NEAR ADMINISTRATIVE OFFICE BUILDING, DT- 06.09.2023

Noise Level Indl. Area (Night)

dB(A)

IS 9989:1981 (RA 2014)

Location & Date

: NEAR RAW MATERIAL YARD (MBF UNIT), DT- 06.09.2023

Noise Level Indl. Area (Night)

dB(A) IS 9989:1981 (RA 2014)

Location & Date

: NEAR PIG IRON MANUFACTURING UNIT, DT- 06.09.2023

Noise Level Indl. Area (Night)

dB(A)

IS 9989:1981 (RA 2014)

Location & Date

: NEAR LABOUR REST ROOM, DT- 06.09.2023

Noise Level Indl. Area (Night)

dB(A)

IS 9989:1981 (RA 2014)

Remarks

Any unusual feature observed during determination Requirement Is As Per Standard Specification Noise Rule 2000

Analysed By

Mr. Digambar Arukha For Kalyani Laboratories Pvt. Ltd. Authorised Signatory

Dogono

Dr. Debasis Biswal For Kalyani Laboratories Pvt. Ltd.

KLPL- 364670A"

Kalyani Laboratories

PLOT NO-78/944, MILLENIUM CITY PAHAL, BHUBANESWAR-751032, ODISHA

TEST REPORT

BALMUKUND SPONGE & IRON (P) LIMITED (MEGA DIVISION- MBF)

TC1206323000018169 NABL ULR NO Test Report No

KLPL/9/23/ENVN/02529J Amendment No

Reference

Customer Name

: AT-CHATRO, TUNDI ROAD, GIRIDIH, JHARKHAND Date of receipt

Commenced On: 11-Sep-2023

Amendment Date

Completion On:

14-Sep-2023

Sample Name Sample Condition Sample Collected By : FLUE GAS | STACK MONITORING

: GASEOUS SAMPLE ABSORBING SOLUTIONS REFRIGERATED

: By KLPL(MR. SUDHIR KUMAR BARIK)

Ref. To Sampling Procedure : KLPL/SOP/AIR-20

Parameters Unit Standard Value Results Test Method  Location & Date : MINI BLAST FURNACE STACK, DATE: 07.09.2023						
Oxides of Nitrogen	mg/Nm³	1-	16	KLPL/SOP/AIR-20:2019		
Stack Temperature	Deg C	<b>1</b> -	124	IS 11255(Part-1):1985,RA:2019		
Velocity	m/sec	i	6.95	IS 11255(Part-1):1985,RA:2019		
Sulphur Dioxide as SO2	mg/Nm³	-	42	IS 11255(part-2):1985,RA:2019		
*Weather condition	-	-	PARTLY CLOUDY	•		
*Height of stack from ground level	In Meter		30	-		
*Inner dimension of stack	In Meter		1.2			
*Height of port hole	In Meter	<u> </u>	12	-		
Atmospheric temperature	Deg C		32	IS 11255(Part-1):1985,RA:2019		
Volumetric flow rate	Nm3 / hr	i-	21,222	IS 11255(Part-1):1985,RA:2019		
mission rate	kg/hr		0.68	15 11255(Part-1):1985,RA:2019		
Name of fuel & quantity used per hift		1	ELECTRICITY(ELECT RIC FURNACE)			
Production capacity			110MT/DAY(PIG			
Stack attached to		1	FURNACE THROUGH POLLUTION CONTROL SYSTEM (GCP & BAG FILTER			

Any unusual feature observed during determination

Requirement Is As Per Standard Specification CTO

\* Additional information incorporated in the test report as per the requirement and data provided by the customer.

Analysed By

D Brusta

Mr. Digambar Arukha For Kalyani Laboratories Pvt. Ltd.



:NIL

Authorised Signatory

Dossorees

Dr. Debasis Biswal For Kalyani Laboratories Pvt. Ltd.

KLPL- 364664A